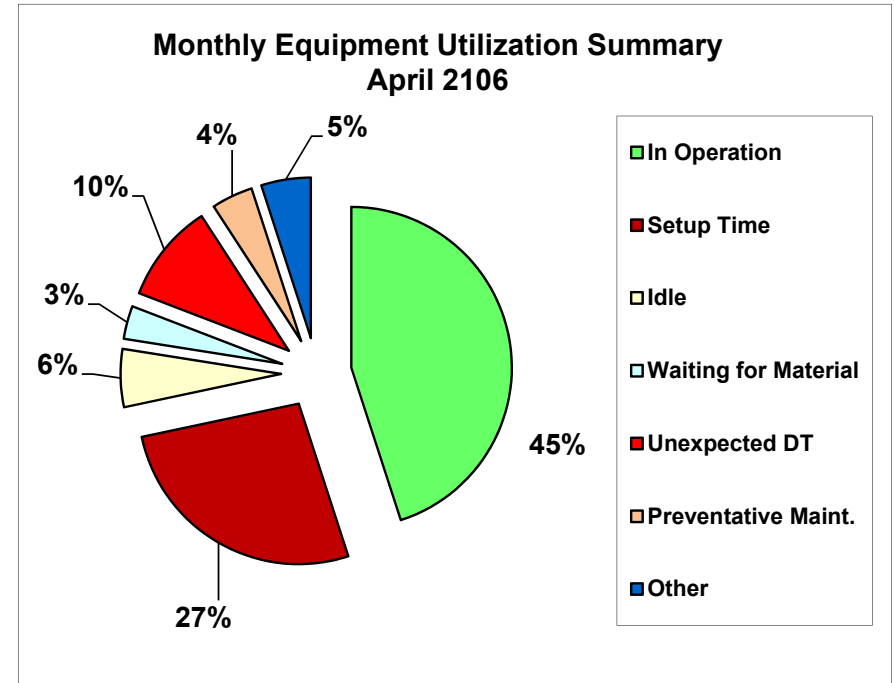
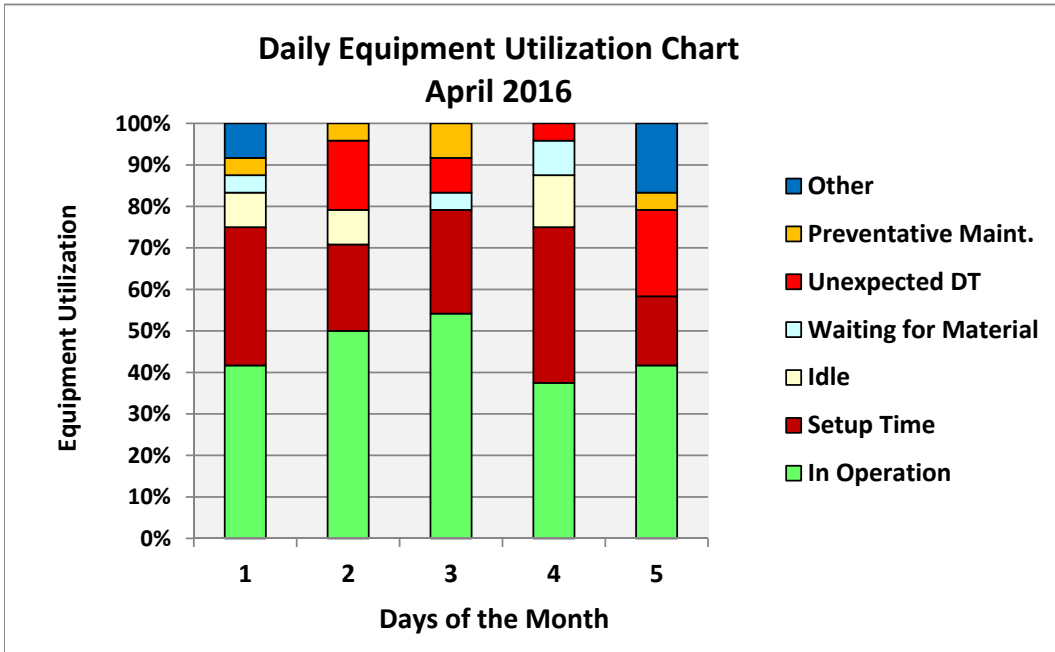


Equipment Utilization Charts

 1) Equipment No. 650

 2) Equipment Name: Stamping Press


Enter daily data below:

 Note: Daily total hours **Must** equal 24 hours per day.

EQUIPMENT STATUS		DETAILED HOURS PER DAY																														Monthly Total	
CODE	Description	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1	In Operation	10	12	13	9	10																											54
2	Setup Time	8	5	6	9	4																											32
3	Idle	2	2	0	3	0																											7
4	Waiting for Material	1	0	1	2	0																											4
5	Unexpected DT	0	4	2	1	5																											12
6	Preventative Maint.	1	1	2	0	1																											5
7	Other	2	0	0	0	4																											6
Detailed Daily Total =		24	24	24	24	24	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	120